



Wilker Auto Conversions

Doc No: QF 005
Issue No: 01
Date: February 2016

SUBJECT: Specification Change Notice Form

Change Notice Number	SCN-21-07-001	Customer	SECAMB Van
Originator	Pat G	Contract No.	SEC-21-065-03
Date initiated	20/7/2021	Effective Date	20/7/2021
Project Engineer	Daniel	Process Stage	Various

Part 1

Reason for Change

Updates for x 65 build

Description of Change

1. CHANGE FORM CkAB to Platinum Composites parts as follows:
 - a. Roof panel
 - b. N/S PANEL
 - c. O/S PANEL
 - d. SALOON BULKHEAD
 - e. CAB BULKHEAD
 - f. CAB ROOF FINISHER
2. Change Angled cab pillars x 2 as supplied from WUK: Height extended for x 65 build.
3. Changes made to the SECAS loom for the x65 build.
 - a. Move Mangar elk output moved from JO4/12 to JO3/4
 - b. JO4 followers spliced into JIO1/21 and JIO1/22
 - c. Side Step deployed moved from JIO3/15 to JIO2/12
 - d. Banksman switch input moved from JIO1/23 to JIO1/17
 - e. Added wiring for Saloon clock
 - f. Extended Rear Pod wiring, connection position moved from RH19 to LH14 (now at rear nearside door pillar removable cover)
4. Rear N/s and O/S door cards for the x 65 build are supplied in GRP from Platinum Composites
5. CHANGE FOR X 65 BUILD TO THE COOLER BOX RISER BRACKET : HOLES ARE CONVERTED TO SLOTTED HOLES TYPE
6. SP3 Switch Panel Housing (FAB-BKT-DRGW-53503): FOR X 65 BUILD THE PART WAS REVISED:
 - a. GUSSET ON TOP OF PART 1 WAS INCREASED IN SIZE.
 - b. THE LIP ON PART 1 WAS OFFSET AN EXTRA 10 mm.
 - c. THE LENGTH OF THE LIP IS EXTENDED ON PART 1.
 - d. THE POSITION OF THE HOLE ON THE LIP IS DECREASED IN HEIGHT.



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7. Manger bracket is not required on the x 65 build. Keep 12v 20 amp socket in place for this
8. PLY floor is supplied by AGETECH Tullamore (not McGilverys)
9. Heater shutdown (time out whereby o/p from AT64 goes off) was 30 minutes : CHANGE To 1 hour for this x 65 build.
THEREFORE THERE IS A NEW CONFIG FILE REQUIRED FOR THE X 65 BUILD.
10. INVERTER PLATE: CHANGE FOR X 65 BUILD TO THIS PLATE : FIXATION HOLE IS INCREASED IN DIAMETER
11. Supply and fit a 2nd saloon camera, forward facing., C/W A 6 METRE SALOON CAMERA CABLE.
12. THERE ARE CHANGES TO LIVERY AS REQUESTED BY SECAMB FOR X 65 BUILD...SEE LIVERY VISUAL
13. FROSTING ON WINDOWS: REAR O/S AND REAR N/S DOOR FROSTING IS SUPPLIED BY PVL AND FITTED IN H (BY pvl).
The side sliding door frosting is supplied fitted to the side sliding door window by SGI
14. For 12V socket decals and 230V socket decals change on the x 65 build to include 'A' on the decal (representing Amps) : new decal '**12v DC 15 A**'
15. NOTE : BANKSMAN SWITCH DECALS X 2 MUST BE FITTED PRIOR TO SHIPMENT.

Part 2

Technical Evaluation

CEN Certification Impacted (Y / N) ☐ N TYPE Approval Certification Impacted (Y/N) ☐ N
fiat COC's on the 65 are gone up from rev 25 to 29, THEREFORE AN EXTENSION APPLICATION MAY BE REQUIRED.

Project Engineer Approval

Signature

Date

Position

Signature

Date

The Commercial Director

The Quality Manager

The Operations Manager

[Handwritten signatures: AK, Joanne, Paul]

[Handwritten dates: 22/7/21, 22/7/2021, 22/7/21]

Method of Implementation

(attach appropriate documentation)

Date Implemented

20/07/2021

Effective from Vehicle
No.

All SECAMB x65

MBS is issued for SEC-21-065-03 REVISION 1